Trampoline and Enclosures are susceptible to winds. Be sure to secure your trampoline and enclosure. Wind Damage is not covered in the warranty of your trampoline.
ASSEMBLY
ASSEMBLY (PUTTING THE TRAMPOLINE AND ENCLOSURE TOGETHER)

IMPORTANT ASSEMBLY INFORMATION
• Need phillips screw driver (included with trampoline) and 2 adjustable wrenches (for putting the trampoline together). A rubber mallet is also recommended to make assembly easier.
• Assembly requires two adults. Keep children away from the trampoline and enclosure until they are completely put together.
• Use gloves to protect your hands from pinch points during assembly.
• Make sure that the trampoline is properly put together, with the frame pad correctly laid out, before you put together the trampoline enclosure.
• The assembly steps refer to parts by their descriptions and key numbers (see the PARTS LIST on page 13 and make sure that all listed parts are included. If a part is missing, refer to ORDERING REPLACEMENT PARTS at the bottom of page 13.

TRAMPOLINE PLACEMENT
1. Place the trampoline and enclosure on a level surface before you use it.
2. Adequate overhead clearance is essential. A minimum of 24 feet (7.3 meters) from the ground is recommended. Provide clearance from wires, tree limbs, and other possible hazards. Lateral (sideways) clearance is also essential. Place the trampoline and enclosure away from walls, structures, fences, and other play areas. Maintain a clear space on all sides of the trampoline and enclosure.
3. Use the trampoline in a well-lighted area. If the trampoline is indoors or in a shady areas you may need to use artificial (electrical) lighting in the area.
4. Secure the trampoline and enclosure against unauthorized and unsupervised use.
5. Remove any objects from under the trampoline and enclosure.
6. The owner and supervisors of the trampoline are responsible to make all users aware of practices specified in this manual.
7. The trampoline enclosure is only to be used as an enclosure for a specific round trampoline.

Trampoline Assembly

1. Make sure that you understand the information in the box at the top of this page.

Lay Top Tubes (1) with T-joint and Top Tubes(2) with socket (A and B in the inset drawing) on the ground in the positions shown. Make sure the Top Tubes are turned so the small holes (spring holes) are facing the ground.

Insert one end of the Top Tube (1) with T-joint(A) into the socket of the other Top Tube (2) with socket(B). The Top Tube should now appear as shown in step 2, below.

2. The peak of the Leg Brace should point toward the ground.

Insert Leg Extension (3) into the Leg Brace (4) secure with screw (7). Insert Leg Extension (3) into Leg Brace (4) secure with screw (7). Insert one Leg halfway into the T-joint. Pull out on other leg and insert into the Socket. Press down on both Legs at the same time and fully insert them into the T-joint and socket tightened by screw (7).

Note: You may need to pull outward on the Legs as you insert them into the T-joint and socket. Leg warning sticker should face out.

Repeat steps 1 and 2 five additional times to assemble five more leg sections.
3. Note: This step requires two persons. During this step, you will connect the six assembled leg sections with the remaining six Top Tubes (1).

Flip two of the leg sections over so that the spring holes are now facing the sky instead of the ground.

Stand two leg sections and hold them in the positions shown. Slide the large end of one of the remaining Top Tubes (1) onto the small end of the indicated Top Tube on one of the leg sections. Insert the small end of the Top Tube into the indicated Top Tube with Socket on the other leg section. Repeat this step until all six leg sections are connected. When this step is completed, the frame will be fully assembled and freestanding as shown.

4. Lay the jump mat (5) on the ground inside the assembled frame. Make sure that the two warning decals are on top of the Mat and are located in the center, between the two legs of the trampoline as shown.

Put enclosure mesh (7) on the jump mat. Insert one of the V-rings on the jump mat into one of the "buttonhole" incisions on the bottom edge of the enclosure mesh. Continue this process to the other V-rings one by one, until all the V-rings are inserted though the “buttonholes” of the enclosure mesh. Make certain that each of the V-rings on the trampoline mat is threaded through the corresponding ‘buttonhole’ in the enclosure netting, and that the door opening of the enclosure is located near the warning label of Jump mat.

If the enclosure was pre-installed on the Bed (Mat) at the factory. Inspect the attachments of the enclosure Netting to the trampoline mat (bed). Make certain each of the V-rings on the trampoline mat (bed) is threaded through the corresponding “buttonhole” in the Netting. Be sure to place the door opening in the enclosure netting so it is centered in between the two legs of the trampoline where the jumpers will climb off and onto the trampoline easily as shown.

Note: There are 96 V-rings around the edge of the Mat (5) and 96 holes around the top of the frame. In Steps 4 and 5 you will attach the Mat (5) to the frame, using 96 Springs (8).

Caution: It is wise to wear leather gloves while attaching the Springs. Be careful where you place your hands as the Springs and frame joints can pinch.

Attach the Springs (8) as follows: Start from the warning label locations of the jump mat(5). Hook one end of a Spring (8) into a V-ring sewn on the Jump mat. Hook a Spring tool (9) shown as the inset drawing in next page to the free end of the Spring(8). Pull it by the spring tool(9) until it reaches the frame. Push the end of the Spring into a hole in the frame. Unhook the Spring tool.

After you have hooked one Spring (8) into one of the V-rings on the Mat (5), count exactly 24 V-rings and 24 frame holes in a clockwise direction. Attach a second Spring to the V-ring and frame at this point. Count 24 V-rings and 24 frame holes in a clockwise direction and attach a third Spring. Count 24 V-rings and 24 frame holes in a clockwise direction and attach a fourth Spring.
5. After attaching the first four Springs (8) in step 4, start from the first spring you attached in step 4. Count exactly 12 V-rings and 12 frame holes in a clockwise direction. Attach another Spring to the V-ring and frame at this point. Count 24 V-rings and 24 frame holes in a clockwise direction and attach another Spring. Count 24 V-rings and 24 frame holes in a clockwise direction two additional times and attach another two Springs. You will now have 8 evenly spaced Springs (8) attaching the jump mat (5) to the trampoline frame (not shown).

Attach eight Springs (not shown) evenly between the eight attached Springs in the same manner as before.

Attach sixteen Springs (not shown) evenly between the sixteen attached Springs.

Continue to attach the remaining Springs between the previously attached Springs, until all Springs are attached.

Safety Note: For the jump mat (5) to have the even tension necessary for safety in jumping, the Springs (8) must be attached as described. As you attach Springs, carefully count the V-rings and frame holes. If a V-ring or hole is skipped, reattach the Springs in the proper position.

6. Lay the Frame Pad (6) on the frame. Adjust the position of the Frame Pad so that the slits of the pad are just above the holes of the socket of frame, as shown.

Caution: Do not use the trampoline without the Frame Pad (6). The Frame Pad is designed to reduce the possibility of injuries due to jumpers coming in contact with the trampoline frame. If you do not have a Frame Pad, contact your dealer to obtain one. Properly install the Frame Pad before using the trampoline.

7. Look underneath the trampoline. Locate the straps attached to the underside of the frame pad. Position each outer strap so that one strap is on each side of the frame as shown. Tie the outside straps sewn to the Pad Joints to the near springs, and attach the inner straps to the near V-rings.

Repeat this step with the remaining straps (not shown).
8. Using the included plastic tie, attach the Safety Placard to the frame near the point where jumpers will climb onto and off the trampoline.

9. The trampoline is now fully assembled. Make sure that all parts are securely attached. Familiarize yourself and all users of the trampoline with the safety precautions, use and instructional materials, and care and maintenance instructions in this manual before using the trampoline.

**DISASSEMBLY (TAKING APART)**

To disassemble (take apart) the trampoline, follow assembly steps 1 through 8 in reverse order. Do not attempt to disassemble any frame parts before the springs and the mat have been removed. Use gloves to protect your hands from pinch points while taking the trampoline apart.
1. Sleeve the Straight Tube (5) and Curved Tube (6) with foam (8). Lay one Straight Tube (5) with foam and one Curved Tube (6) with foam on the ground, insert the Straight Tube (5) into the curved tube (6), secure with the screw (4).

Repeat this step to attach the five remaining Straight Tubes (5) and Curved tubes (6) together (not shown).

2. Inspect the attachments of the enclosure Netting to the trampoline mat (bed). Make certain each of the V-rings on the trampoline mat (bed) is threaded through the corresponding “buttonhole” in the Netting. Be sure to place the door opening in the enclosure netting so it is centered in between the two legs of the trampoline where the jumpers will climb off and onto the trampoline easily as shown.
3. Attach the Jump Mat to the trampoline frame by referring to steps 4-5 in the trampoline assembly. Be sure to place the door opening in the enclosure netting so it is centered in between the two legs of the trampoline where the jumpers will climb off and onto the trampoline easily as shown.

4. Attach the Frame Pad to the trampoline frame. Refer to step 6-7 in trampoline assembly for further instruction.

**Note:** There is a Hexagon hole on the pole cap (1) with a nut inside as shown A. Insert the pole cap(1) though one strap ring on the top edge of the enclosure mesh(7) as shown in Inset Drawing B. Make sure the **Hexagon hole side of the cap is against the mesh**, and the holes on both the strap ring and the caps are aligned.

Hold the pole cap close to a curved tube (6) with foam as shown in Inset Drawing C. Insert the curved tube(6) into the pole cap. Make sure the **holes on the curved tube, pole cap and strap ring are aligned.** Insert the M5x50mm bolt(2) until it touches the nut in the Hexagon hole of the pole cap, securing them together.

Repeat this process to assemble the rest of the pole caps(1) to the curved tubes(6) with foam by the same manner.
6. **Note:** In Step 6 you will secure the enclosure poles to the frame of the trampoline.

Start from the enclosure door, lift one of the poles assembled in Step 1, see the insert drawing. Insert the Straight Tube(5) into the top hole of the Square Socket on trampoline frame as shown. **Make sure the bent side of the enclosure poles are facing toward the center of the trampoline.**

**Note:** The end of the straight tubes(5) are sharp. Use caution when assembling.

Repeat this process to assemble the remaining five poles to the trampoline frame.

7. Tie the straps that are sewn on the edge of the enclosure mesh around the outside of the cap. Make sure to secure the knot tightly, see insert drawing A..

**Note:** The enclosure poles are high, be careful when you attach the straps. If needed, please use a ladder.
8. Insert the end cap(3) into the bottom hole of the Socket.

9. Your trampoline enclosure is now fully assembled (put together). Make sure that all parts are securely attached. Familiarize yourself and all users with the trampoline and enclosure with the safety precautions, use and instructional materials, and care and maintenance instructions in this manual before using the trampoline and enclosure.

DISASSEMBLY (TAKING THE ENCLOSURE APART)

To disassemble the trampoline enclosure (take it apart), follow assembly steps 1 through 8 in reverse order.
TRAMPOLINE AND ENCLOSURE CARE AND MAINTENANCE

Care

To avoid damage to the trampoline and enclosure, do not allow pets or animals inside the enclosure.

The trampoline is intended to be used by one person at a time who weighs not more than 200 pounds. The user should be either barefoot, wearing socks, or wearing gymnastic shoes. Street shoes or tennis shoes should not be worn on the trampoline. The user should remove all sharp objects from his or her person that may cause injury or damage to the mat. Heavy, sharp, or pointed hard objects should never touch the mat.

Continued exposure over a long period of time to the sun, especially to ultraviolet rays, will shorten the life of the enclosure fabric. For longer fabric life, store the enclosure when it is not being used. A dry enclosure, properly stored, will provide the longest life of the fabric, sewing, and hardware. Remove the enclosure from the trampoline during harsh weather conditions or during long periods of non-use.

MAINTENANCE

Your trampoline was manufactured using quality materials and crafted to provide you and your family with many years of enjoyment and exercise. Proper maintenance and care will help to prolong the life of the trampoline and reduce the possibility of injury. The following guidelines should always be followed.

Inspect the trampoline enclosure before each use, and replace any worn, defective, or missing parts. The following conditions could represent potential hazards and increase the danger of personal injury:

- missing, improperly positioned, or insecurely attached frame padding, netting, enclosure tubes, or foam sleeves
- punctures, frays, tears, or holes worn in the mat, frame padding, netting or foam sleeves
- deterioration in the stitching or fabric of the mat, frame padding or netting
- ruptured or missing springs
- bent or broken frame, leg or enclosure tubes
- sagging bed or netting
- sharp protrusions on the frame, suspension system or enclosure tubes

If any of these conditions exist, the trampoline and/or enclosure should be disassembled (taken apart) or otherwise protected from being used until the condition is fixed.

SPECIAL CONSIDERATIONS

High Wind

It is possible for the trampoline and enclosure to be blown about by high winds. If you expect high winds, move the trampoline and enclosure to a sheltered location. Disassemble (take down) the enclosure netting. Tie the trampoline frame down to the ground using ropes and stakes (not included). At least three ropes and three stakes should be used. Make sure to attach the ropes to the top of the trampoline frame: do not simply secure the legs or the bases to the ground as they can separate from the frame sockets. The tops of the stakes should be at ground level so that they will not create a tripping hazard. In addition, the tops of the stakes should be covered, if necessary, so that users will not be hurt by falling onto the stakes.

Moving the Trampoline and Enclosure

If the trampoline and enclosure needs to be moved, it should be moved by two persons, kept horizontal, and lifted slightly. If necessary, the trampoline and enclosure can be taken apart for moving. To take the trampoline apart, follow the assembly steps in reverse order (see pages 13 to 20). Do not attempt to take the frame sections, legs, or bases apart before the mat and springs have been removed.
EXPLODED DRAWING AND PARTS LIST FOR TRAMPOLINE

Key No.  Qty.  Description
1       6     Top Tube with T-joint
2       6     Top Tube with Socket
3       12    Leg extension
4       6     Brace
5       1     Jump Mat
6       1     Frame Pad
7       26    Self-tapping Screw
             (two spare parts)

Key No.  Qty.  Description
8       96    Springs
9       1     Spring Tool
10      1     Screw Driver
#       1     User’s Manual and Safety Placard
#       1     Set of ASTM Frame Labels

# These parts are not illustrated.
Specifications are subject to change without notice.

ORDERING REPLACEMENT PARTS
To order replacement parts, visit our web site at www.skywalkertrampolines.com or call our toll-free Customer Care Hot Line at 1-866-603-Jump (5867), Monday through Friday, 8 a.m. until 5 p.m. Mountain Time (excluding holidays). To help us assist you, please provide the following information when calling:

• the MODEL of the trampoline (see the front cover of this manual)
• the KEY NUMBER and DESCRIPTION of the part (see the PART LIST above)
• the quantity needed
• the desired method of shipping
EXPLODED DRAWING AND PARTS LIST FOR ENCLOSURE

<table>
<thead>
<tr>
<th>Key No.</th>
<th>Qty.</th>
<th>Description</th>
<th>Key No.</th>
<th>Qty.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>6</td>
<td>Pole Cap</td>
<td>6</td>
<td>6</td>
<td>Curved Tube</td>
</tr>
<tr>
<td>2</td>
<td>6</td>
<td>M5x50mm Bolt</td>
<td>7</td>
<td>1</td>
<td>Mesh with straps</td>
</tr>
<tr>
<td>3</td>
<td>6</td>
<td>End Cap</td>
<td>8</td>
<td>12</td>
<td>Foam</td>
</tr>
<tr>
<td>4</td>
<td>7</td>
<td>Self-tapping Screw (1 spare part)</td>
<td>9</td>
<td>1</td>
<td>Screw Driver (screw driver included with Trampoline parts)</td>
</tr>
<tr>
<td>5</td>
<td>6</td>
<td>Straight Tube</td>
<td>#</td>
<td>1</td>
<td>User’s Manual</td>
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</tbody>
</table>

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- the KEY NUMBER and DESCRIPTION of the part (see the PART LIST above)
- the quantity needed
- the desired method of shipping
LIMITED WARRANTY

Skywalker Holdings, LLC warranties its trampoline products to be free from defects in material and workmanship under normal use and service conditions. The steel frame is warranted for one (1) year after the date of purchase. All other parts are warranted for ninety (90) days after the date of purchase. Wind or weather damage is not warranted.

All warranty coverage extends only to the original retail purchaser from the date of purchase. Skywalker Holdings, LLC obligation under this Warranty is limited to replacing or repairing, at Skywalker Holdings, LLC option, the product at one of this authorized service centers. All products for which a warranty claim is made must be received by Skywalker Holdings, LLC at one of its authorized locations. Preauthorization may be obtained by calling Skywalker Holding, LLC Customer Care Hot Line at 1-866-603-Jump(5867). This Warranty does not extend to any product or damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage, or repair not provided by a Skywalker Holdings, LLC authorized service center, or to products used for commercial or rental purpose. No other Warranty beyond that specifically set forth above is authorized by Skywalker Holdings, LLC.

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THIS WARRANTY IS VALID ONLY IN THE UNITED STATES.

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